

**LOW SHRINK ADDITIVE**

*Resin Characteristics*

Specially formulated Low-Shrink resin solution to be used in SMC/BMC applications

*Versions*

N/A

*Molding Technique*

SMC/BMC

*End Products*

SMC/BMC Compounds

*Remarks*

Excellent compatibility  
Good shrinkage prevention

*Liquid Properties*

Viscosity <sup>1</sup>	4000-5000	cp
Solid Content	32-35	%
Density <sup>2</sup>	0.940-0.945	g/cm <sup>3</sup>
Shelf Life	4	months

<sup>1</sup> 23°C, sp4 30rpm

<sup>2</sup> At 23°C

*Application*

BRE AS33 is mostly employed in compounding of "low shrink" SMC/BMC production.

It combines good shrinkage prevention properties with very good compatibility with unsaturated polyester resins.

*Packaging*

Available in  
Bulk  
900kg Shutz containers  
190kg Drums  
15kg Cans

*Stability*

The resin is stable for at least 4 months if stored in in original packaging in a dry, well ventilated area away from direct sunlight.

The storage temperature must not exceed 25°C.

(11/2012E-R01)

